



## SAFETY DATA SHEET North America U.S. GHS Format

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### 1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

**Trademark:** SILTEM™  
**Product Code:** STM1500 - 1000

**Product Description:** Polyetherimide/Siloxane copolymer [CASRN 99904-16-2]

**Product Type:** Commercial Product

**Recommended use:** May be used to produce molded or extruded articles or as a component of other industrial products.

**Company:** SABIC Innovative Plastics US LLC  
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Pittsfield, MA 01201 USA  
(413) 448-5800  
[www.sabic.com](http://www.sabic.com)

**Manufacturer:** SABIC Innovative Plastics US LLC  
1 Lexan Lane  
Mt. Vernon, Indiana 47620  
United States

**Emergency Telephone Number:** 800-424-9300

**Emergency Transportation/CHEMTREC (24 HOUR):** 800 424-9300 (USA)  
+1 703-527-3887 (globally, outside USA)

**E-mail:** [productinquiries@sabic.com](mailto:productinquiries@sabic.com)  
**Website Address:** [www.sabic.com](http://www.sabic.com)

## 2. HAZARDS IDENTIFICATION

The additives in this product (if any) are bound in a thermoplastic resin matrix. In accordance with GHS for the classification of the product, the hazard potential may be assessed with respect to the physico-chemical form and/or bioavailability of the individual components in the thermoplastic resin.

Where GHS classifications are shown below, these are based on the individual components in the thermoplastic resin matrix. Under the typical use conditions for the resin, these hazardous components are unlikely to contribute to workplace exposure. Please read the entire safety data sheet and/or consult an EHS professional for a complete understanding.

### Classification

#### **OSHA Regulatory Status**

This product is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

### GHS-Labeling

#### **Emergency Overview**

#### **Not classified**

The product contains no substances which at their given concentration, are considered to be hazardous to health

**Appearance:** Pellets

**Physical State:** Solid

**Odor:** None or slight

#### **Hazards not otherwise classified (HNOC)**

Not applicable

#### **Other Information**

Not applicable

Other hazards which do not result in classification:

#### **SABIC Emergency Overview**

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

#### **Other Information:**

Cool skin rapidly with cold water after contact with molten material. Heating can release hazardous gases. Hazardous fumes can also occur in post-processing operations.

#### **Processing Issues:**

Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

#### **Aggravated Medical Conditions:**

**MEDICAL RESTRICTIONS:** There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.



## 6. ACCIDENTAL RELEASE MEASURES

|                                   |   |
|-----------------------------------|---|
| <b>Clean up:</b>                  | Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air. |
| <b>Personal Precautions:</b>      | See section 8.  |
| <b>Environmental Precautions:</b> | Do not flush into surface water or sanitary sewer system. Material should not be released into the environment.             |

## 7. HANDLING AND STORAGE

|                               |   |
|-------------------------------|---|
| <b>Handling:</b>              | Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed. |
| <b>Storage:</b>               | Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition.  |
| <b>Incompatible Products:</b> | Strong acids, strong oxidizing agents.  |

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Exposure limits:** No components with information, unless noted below

*\*SABIC Recommended Exposure Limits have been established for certain chemicals.*

|   |  |
|---|--|
| <b>Engineering Measures to Reduce Exposure:</b> | Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection.   |
| <b>Hand Protection:</b>                         | Protective gloves should be worn.  |
| <b>Eye Protection:</b>                          | Safety glasses with side-shields or chemical goggles. In addition, use full-face shield when cleaning processing vapor condensates from hood, ducts, and other surfaces.   |
| <b>Respiratory Protection:</b>                  | When using this product at elevated temperatures, implement engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid, gases, and particulate matter) if processing vapors are not adequately controlled or operators experience symptoms of overexposure. If dust or powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust. |
| <b>Body Protection:</b>                         | Long sleeved clothing.   |
| <b>Hygiene Measures:</b>                        | When using, do not eat, drink or smoke.  |

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|   |  |
|---|--|
| <b>Physical State:</b>                              | Solid  |
| <b>Appearance:</b>                                  | Pellets  |
| <b>Color:</b>                                       | Same as color code   |
| <b>Odor:</b>  | None or slight   |
| <b>Odor Threshold:</b>                              | No information available   |
| <b>pH</b>   | No data available  |
| <b>Boiling point/range:</b>                         | Not determined   |
| <b>Melting point/range:</b>                         | This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures. |
| <b>Autoignition Temperature:</b>                    | 630°C (1166°F) estimated   |
| <b>Flammability (solid, gas):</b>                   | No information available   |
| <b>Vapor Pressure:</b>                              | Negligible   |
| <b>Water Solubility:</b>                            | Insoluble  |
| <b>Partition coefficient:<br/>(n-octanol/water)</b> | No information available   |
| <b>Vapor Density:</b>                               | Not determined   |
| <b>Evaporation Rate:</b>                            | Negligible   |
| <b>Decomposition temp. (°C) :</b>                   | Not determined   |
| <b>Specific gravity:</b>                            | >1; (water = 1)  |
| <b>VOC content (%):</b>                             | Negligible   |
| <b>Explosive Limits</b>                             |  |
| <b>upper:</b>                                       | Not determined   |
| <b>lower:</b>                                       | Not determined   |

## 10. STABILITY AND REACTIVITY

|  |  |
|--|--|
| <b>Stability:</b>                        | Stable under ambient conditions. Hazardous polymerization does not occur.  |
| <b>Conditions to Avoid:</b>              | To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time. Avoid temperatures above 630°C. |
| <b>Hazardous Decomposition Products:</b> | Process vapors under recommended processing conditions may include trace levels of hydrocarbons, phenols, alkylphenols, diarylcarbonates, other substituted hydrocarbons.  |
| <b>Incompatible Products:</b>            | Strong acids, strong oxidizing agents.   |

## 11. TOXICOLOGICAL INFORMATION

### Acute Toxicity

|                             |   |
|-----------------------------|---|
| <b>LD50/oral/rat:</b>       | >5000 mg/kg   |
| <b>LD50/dermal/rabbit:</b>  | >2000 mg/kg   |
| <b>Inhalation:</b>          | Pellet inhalation unlikely due to physical form.                                  |
| <b>Eye Contact:</b>         | Resin particles, like other inert materials, are mechanically irritating to eyes. |
| <b>Skin Contact:</b>        | Not a hazard with pellets during normal industrial use.                           |
| <b>Ingestion:</b>           | Pellet ingestion unlikely due to physical form.                                   |
| <b>Chronic Toxicity:</b>    | No information available.   |
| <b>Subchronic Toxicity:</b> | No information available  |
| <b>Primary Irritation:</b>  | Substance does not generally irritate and is only mildly irritating to the skin.  |
| <b>IARC:</b>                | Not listed  |
| <b>OSHA:</b>                | Not regulated   |
| <b>NTP:</b>                 | Not tested  |
| <b>Remarks:</b>             | The toxicological data has been taken from products of similar composition.       |
| <b>Special Studies:</b>     | No Information  |

## 12. ECOLOGICAL INFORMATION

|                             |  |
|-----------------------------|--|
| <b>Ecotoxicity Effects:</b> | Do not flush into surface water or sanitary sewer system.  |
| <b>Toxicity to fish:</b>    | LC50/96h (Rainbow trout) > 1000 mg/L; NOEC determined to be 1000 mg/L Polyetherimide sub-micron fiber.   |
| <b>Toxicity to algae:</b>   | EC50/96h (Pseudokirchneriella subcapitata) > 1000 mg/L; NOEC determined to be 1000 mg/L Polyetherimide sub-micron fiber.   |
| <b>Toxicity to daphnia:</b> | EC50/48h (Daphnia magna) > 1000 mg/L; NOEC determined to be 1000 mg/L Polyetherimide sub-micron fiber.   |
| <b>Other information:</b>   | Based on the ecotoxicology studies conducted on fine particles/fibers in the sub-micron range, this material is not expected to be environmentally hazardous under normal use. |

### 13. DISPOSAL CONSIDERATIONS

|   |   |
|---|---|
| <b>Waste from residues / unused products:</b> | Where possible recycling is preferred to disposal or incineration. Descartar em conformidade com as legislação locais.  |
| <b>Contaminated Packaging:</b>                | Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.  |
| <b>Waste Disposal:</b>                        | Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification. |

### 14. TRANSPORT INFORMATION

**Transport Classification:** Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

MEXICO

CANADA/TDG

### 15. REGULATORY INFORMATION

**International Inventories:**

|                                |            |
|--------------------------------|------------|
| <b>TSCA (USA):</b>             | Listed     |
| <b>DSL (Canada):</b>           | Listed     |
| <b>EINECS/ELINCS (Europe):</b> | Listed     |
| <b>ENCS (Japan):</b>           | Listed     |
| <b>IECSC (China):</b>          | Listed     |
| <b>KECL (Korea):</b>           | Listed     |
| <b>PICCS (Philippines):</b>    | Not listed |
| <b>AICS (Australia):</b>       | Not listed |
| <b>NZIoC (New Zealand):</b>    | Listed     |

**Other Inventory Information:**

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.



**SVHC (REACH Regulation (EC) No 1907/2006 and 453/2010, as amended):**

This product does not intentionally contain SVHC chemicals except as noted below. Incidental amounts of impurities, if present, would be below the threshold limit of 0.1% by weight.

**SARA (313) Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA):**

This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA (311, 312) hazard class:**

|                                   |   |
|-----------------------------------|---|
| Acute Health Hazard               | N |
| Chronic Health Hazard             | N |
| Fire Hazard                       | N |
| Sudden Release of Pressure Hazard | N |
| Reactive Hazard                   | N |

**Canada - WHMIS Classification:**

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR. Unless noted below, this product is non-controlled. Some classifications may not apply to the entire product.

**California Proposition 65:**

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

| Chemical Name  | Weight % | California Proposition 65:                    |
|--|----------|---|
| 4,4'-isopropylidenediphenol (bisphenol A)<br>80-05-7 | ≤10 ppm  | Listed: May 11, 2015 Type of Toxicity: Female |

**RoHS EU Directive 2011/65/EU:**

The subject product is in compliance with EU RoHS Directive 2011/65/EU. All below chemicals are not employed in the manufacture of the product: a.Cadmium and its compounds, b.Lead and its compounds, c.Mercury and its compounds, d.Hexavalent chromium compounds, e.Polybrominated biphenyls (PBBs), f.Polybrominated diphenyl ethers (PBDEs including Deca-BDE). The trace levels of heavy metals may be present as impurities within threshold limits (<0.1% for Pb, Hg, Cr VI, and <0.01% for Cd). We are disclosing this information, to the best of our knowledge, based upon data from our raw material manufacturers.

**HMIS Rating**

Health: 0

Flammability: 1

Reactivity: 0

## 16. OTHER INFORMATION

**SABIC and brands marked with <sup>TM</sup> are trademarks of SABIC or its subsidiaries or affiliates.**

Visit our public website to search, view and print Safety Data Sheets for commercial products:  
<http://eur.sabic-ip.com/ordeur/pages/msds/MSDSSearch.jsp?app=sabic-ip>

**SDS Scope:**

USA: Conforms to 29 CFR 1910.1200 (2012 OSHA Hazard Communication Standard)  
This document is also applicable in other countries and regions.

**Prepared by:** Product Stewardship & Toxicology

**Reason for revision:** Update to GHS format

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**End of Safety Data Sheet**